



Coarse and Fine-Grain Parallelism for Inverse Design Optimization

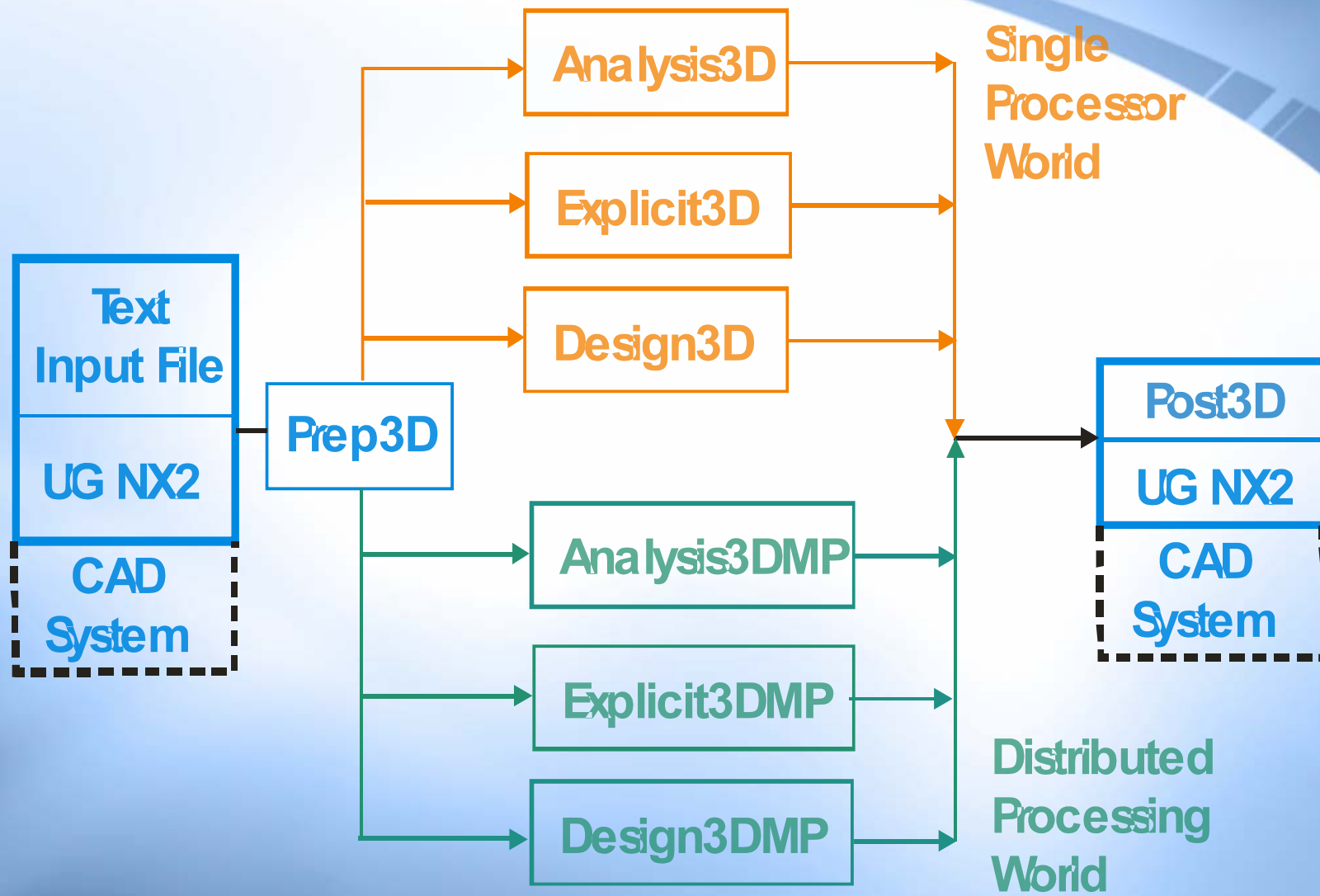
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System Architecture





Computing Platforms

- ✦ Single Processor
 - ✦ Intel P3 and P4 (Windows & Linux)
 - ✦ Itanium (Red Hat Advanced Linux & Windows 2003 Server)
- ✦ Distributed Processing using MPI (TCP/IP)
 - ✦ **CML**: 25 nodes, 24 processors at ASU (P4-3.06 MHz, 2 GB RAM, Red Hat Linux)
 - ✦ **FEM**: 8 nodes, 16 processors at ASU (Dual P4-1.7 GHz, 1 GB RAM, Windows 2000)
 - ✦ **HYI**: 4 nodes, 4 processors at HYI (P3-1 GHz, 1 GB RAM, Windows 2000)



Objective Functions

- Weight, mass or volume
- Compliance
- Constrained Least-Squares
- Thermal Resistance
- Kinetic Energy, Sound Pressure

Constraints

- Constraints
 - Strength-based (failure criterion based)
 - Compliance
 - Nodal displacements
 - Frequency
 - Linearized buckling
 - Volume, mass or weight
 - Geometry



Suite of Optimizers

- Method of Feasible Directions
- Specialized Least-Squares Solution
- Optimality Criteria
- Genetic Algorithm

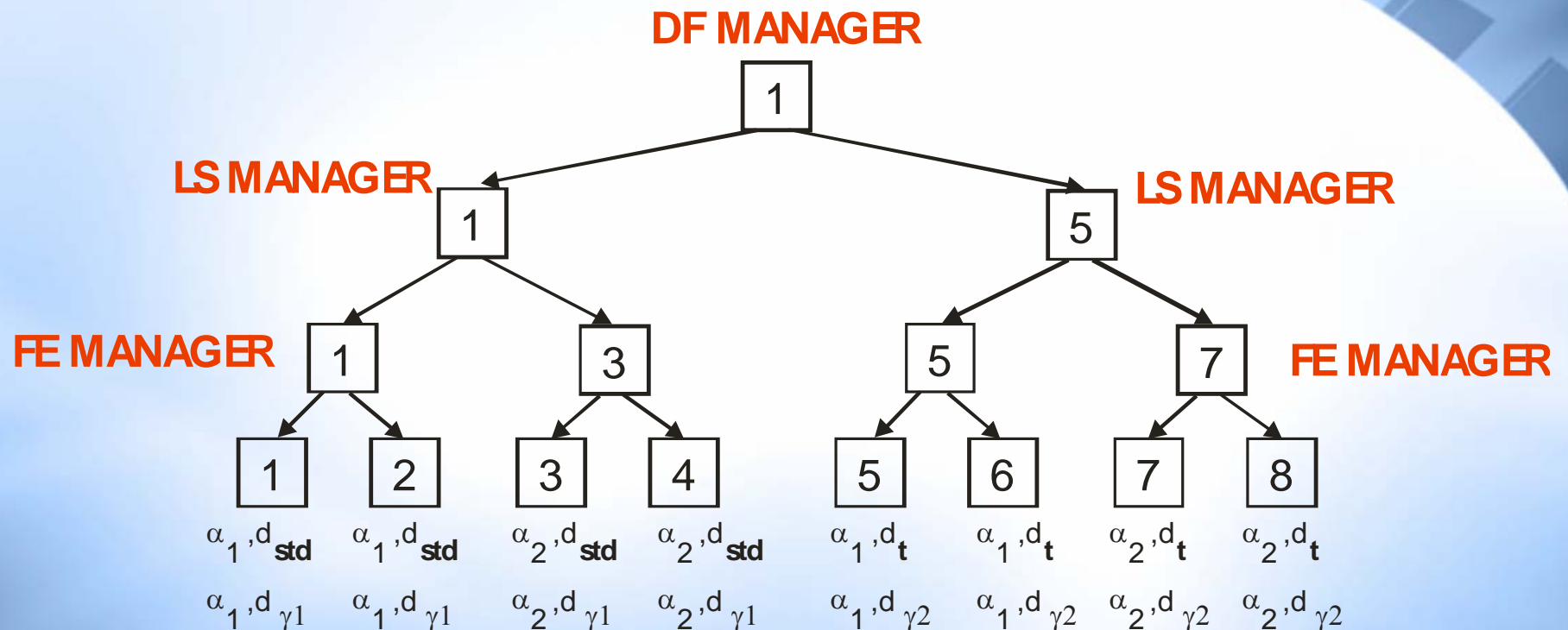


Gradient-Based Optimization

- ♦ 4 Major Steps
 - ♦ Function Evaluation (FE)
 - ♦ Gradient Evaluation (GE)
 - ♦ Direction-Finding (DF) Step
 - ♦ Line Search (LS)

3-Level Parallelism

Scenario: $NP=8$, $d=4$, $f=2$





Sizing Optimization: Sequential versus Distributed Processing

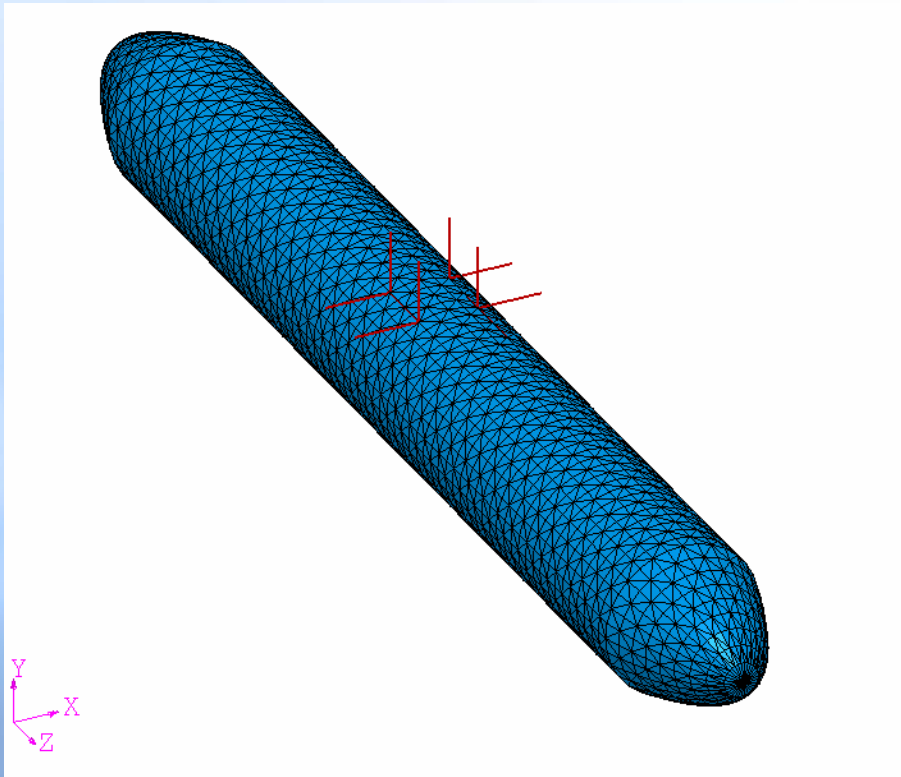
Fuel Tank Design

➤ FE Model

- 2722 nodes
- 5440 elements
- Uniform internal pressure

➤ Design Model

- 40 design variables
- Von Mises FC
- 30 iterations





Fuel Tank Design (FEM)

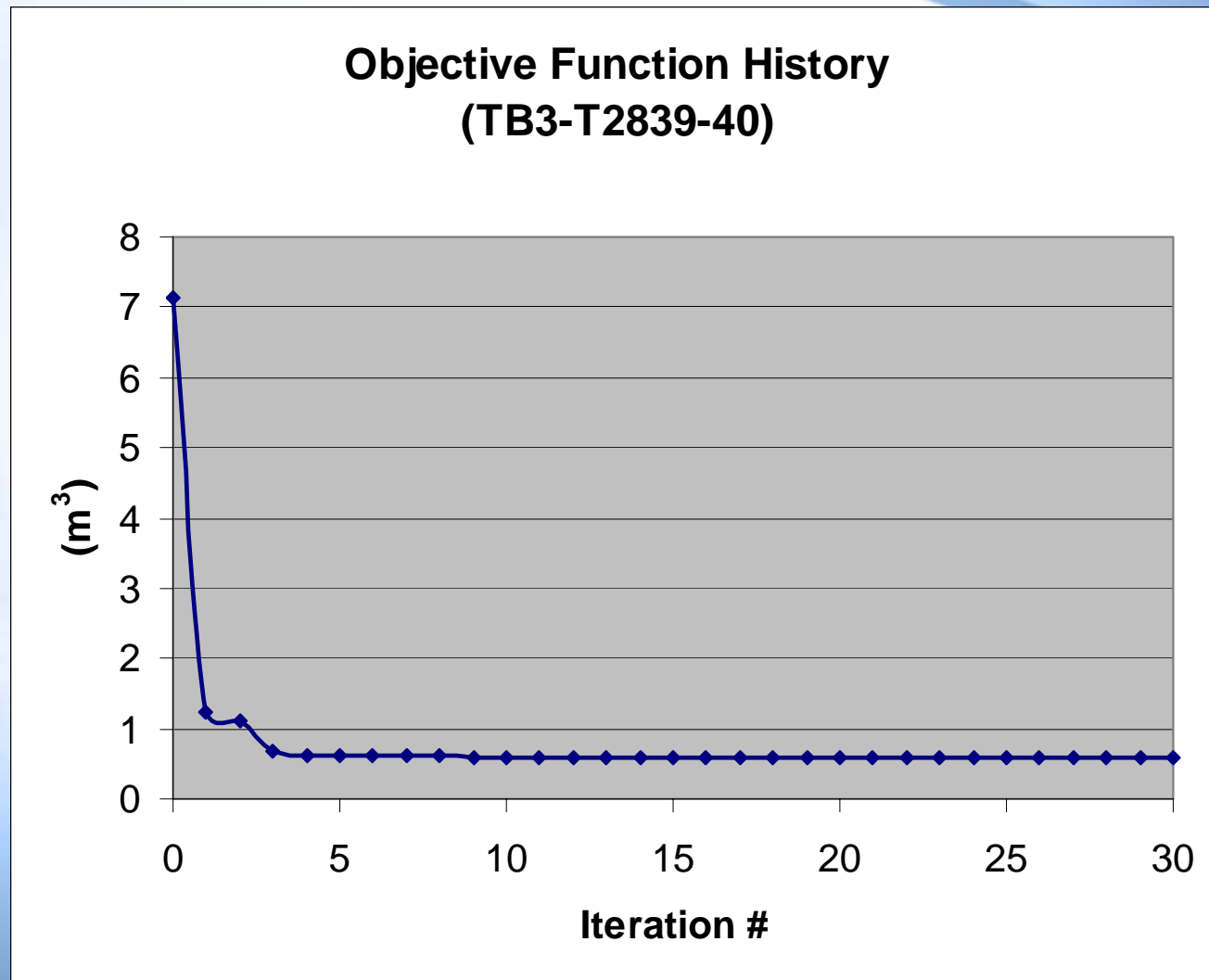
# of Procs	Parallel Comps	Time (seconds)	Speedup
1	NA	8896	1.0
8 (1PN)	-ge	4792	1.86
8 (1PN)	-ge -ls	2265	3.93
8 (1PN)	-ge -df:4	2166	4.11
8 (1PN)	-ge -df:4 -ls:2	1594	5.58
16 (2PN)	-ge -df:4 -ls:4	1254	7.09



Fuel Tank Design (CML)

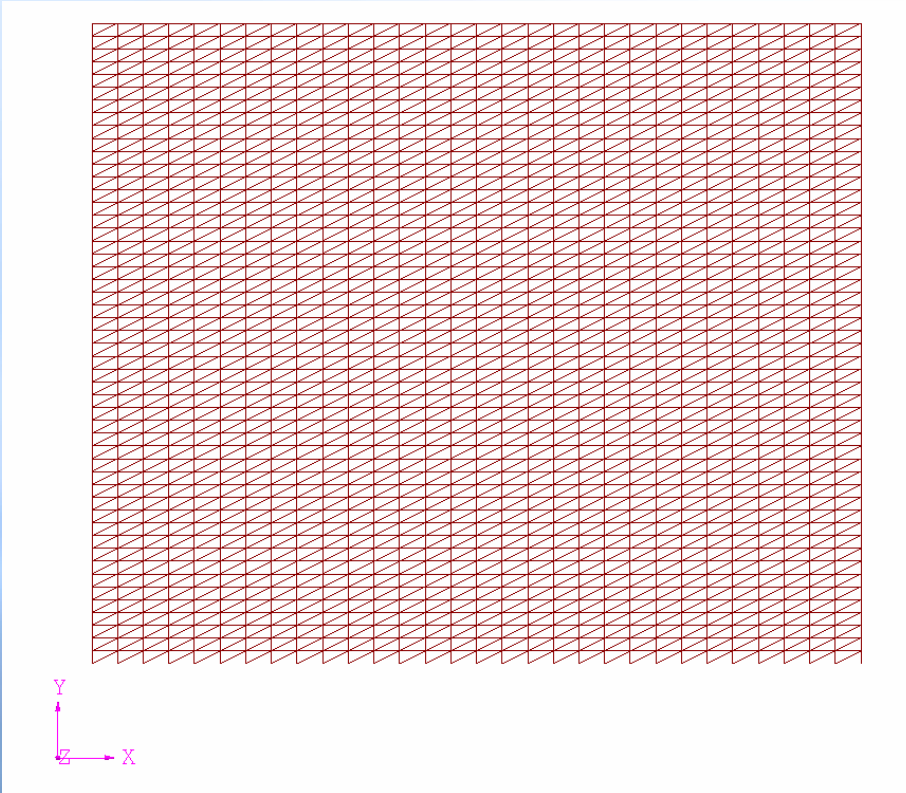
# of Procs	Parallel Comps	Time (seconds)	Speedup
1	NA	3602	1.0
8	-ge	2395	1.50
8	-ge -ls	1652	2.18
8	-ge -df:4 -ls:2	920	3.92
16	-ge -df:4 -ls:4	732	4.92
24	-ge -df:4 -ls:6	783	4.60

Fuel Tank Design



Truss Design

- FE Model
 - 1581 nodes
 - 4550 elements
 - Wind Loads
- Design Model
 - 150 design variables
 - Axial stress
 - 20 iterations



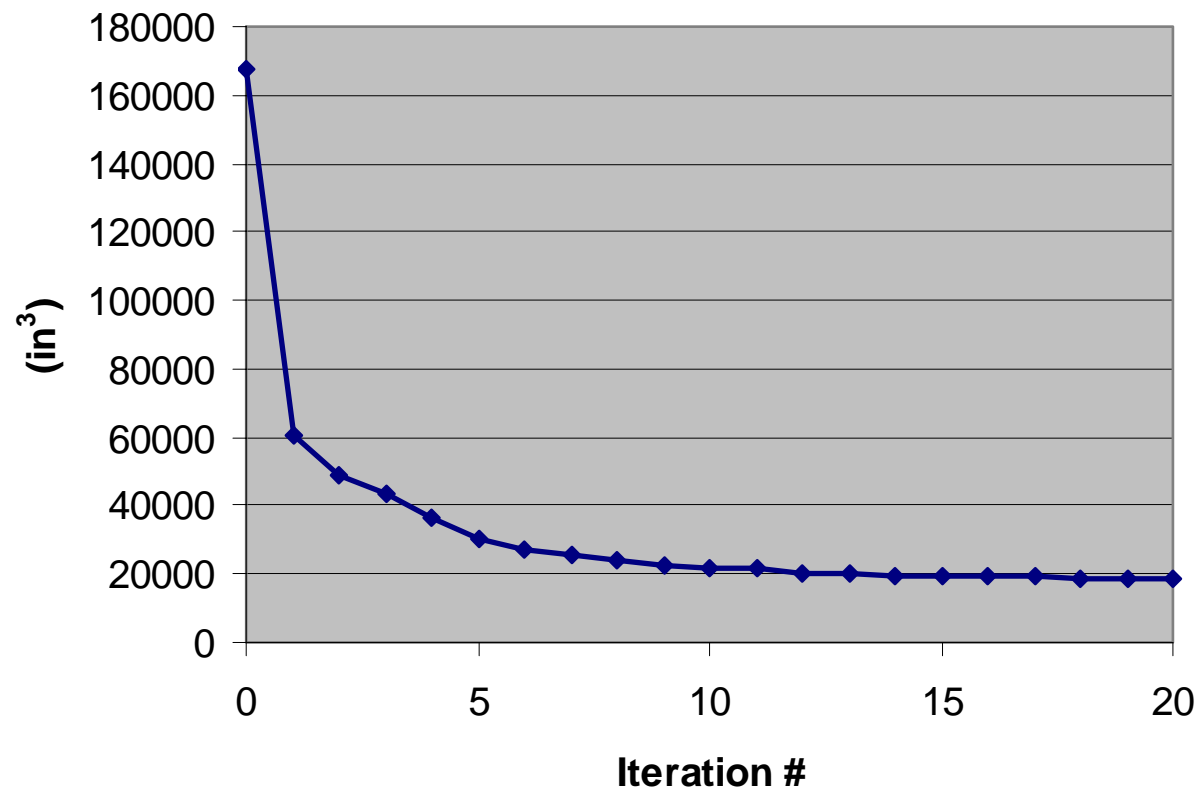


Truss Design (FEM)

# of Procs	Parallel Comps	Time (seconds)	Speedup
1	NA	2690	1.0
8 (1PN)	-ge	1890	1.42
8 (1PN)	-ge -ls	1196	2.25
8 (1PN)	-ge -df:4	1031	2.61
8 (1PN)	-ge -df:4 -ls:2	1025	2.62
16 (2PN)	-ge -df:4 -ls:4	1117	2.41

Truss Design

**Objective Function History
(ROD-T1581)**

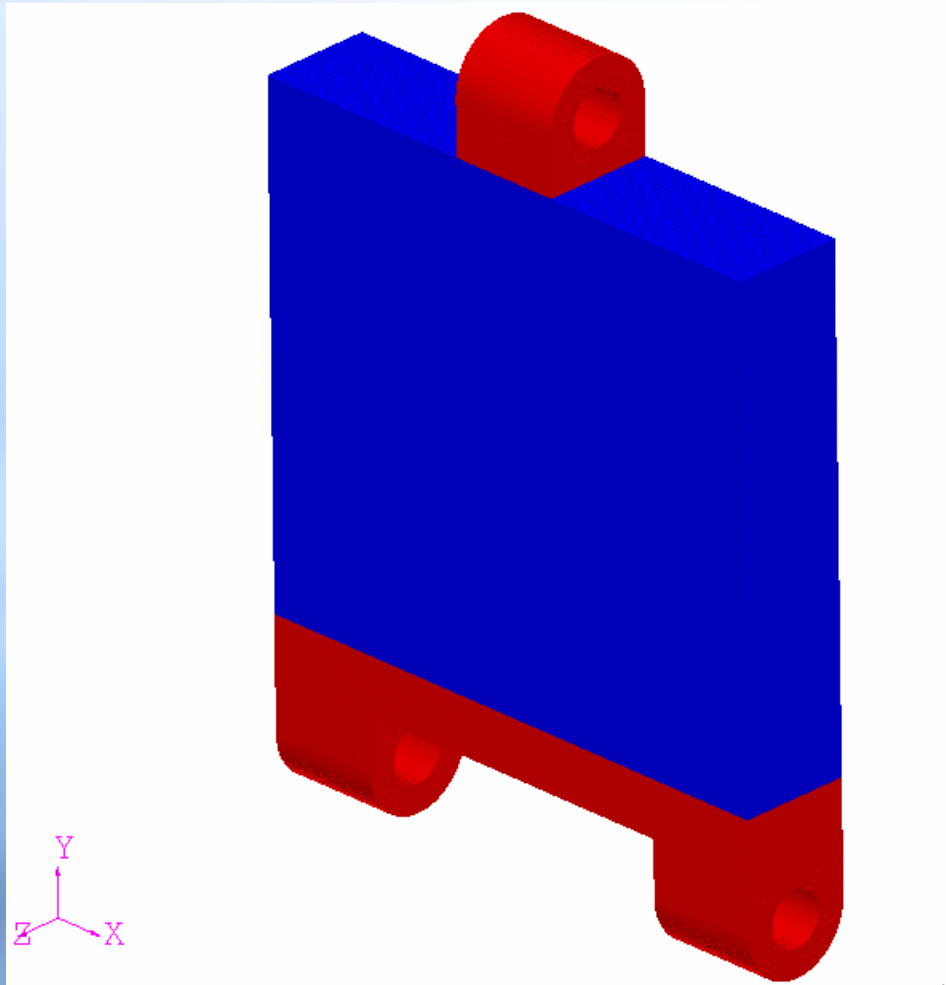




Topology Optimization



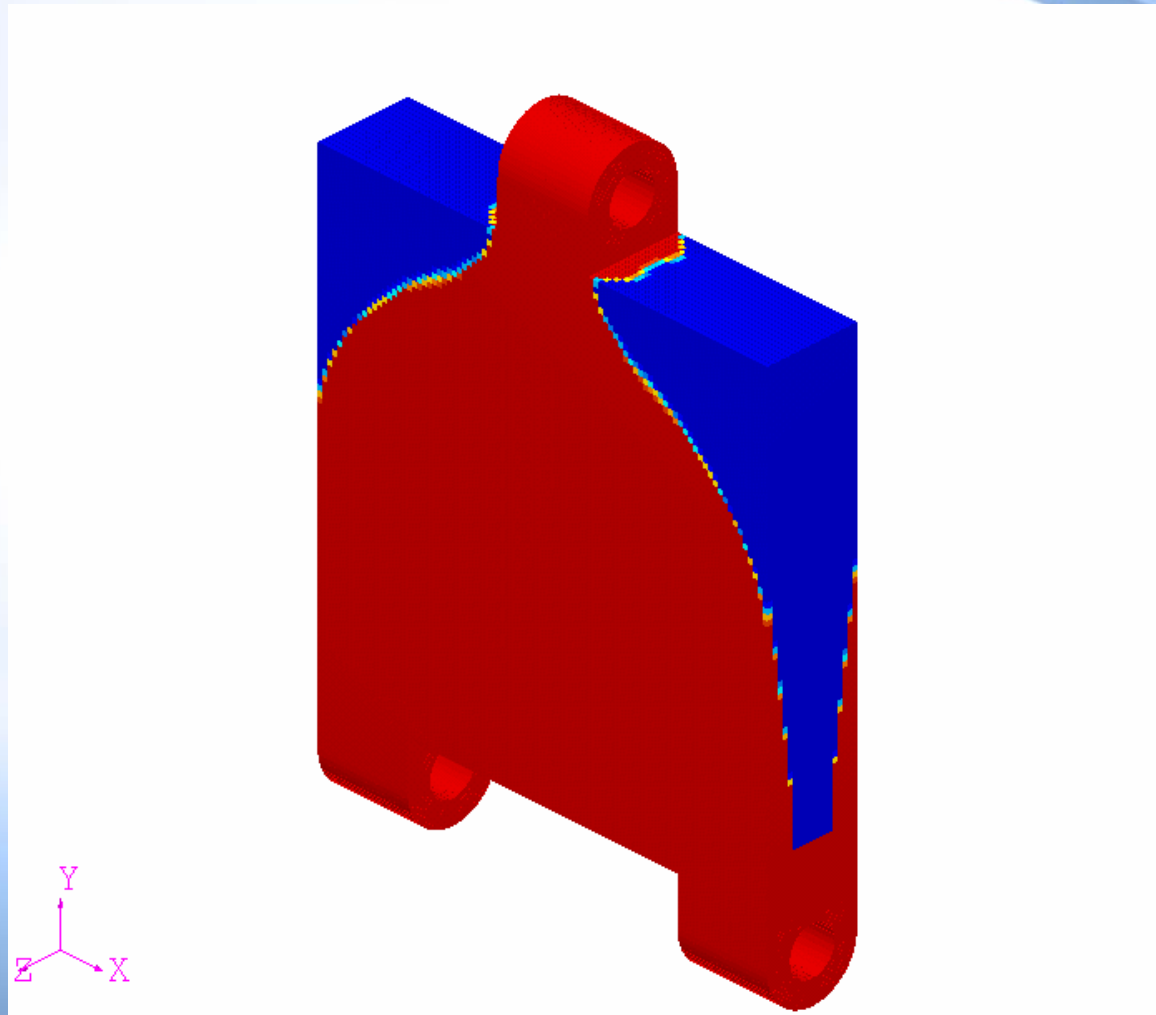
3D Topology Optimization



- FE Model
 - 173663 nodes
 - 159763 elements
 - Mech. Loads

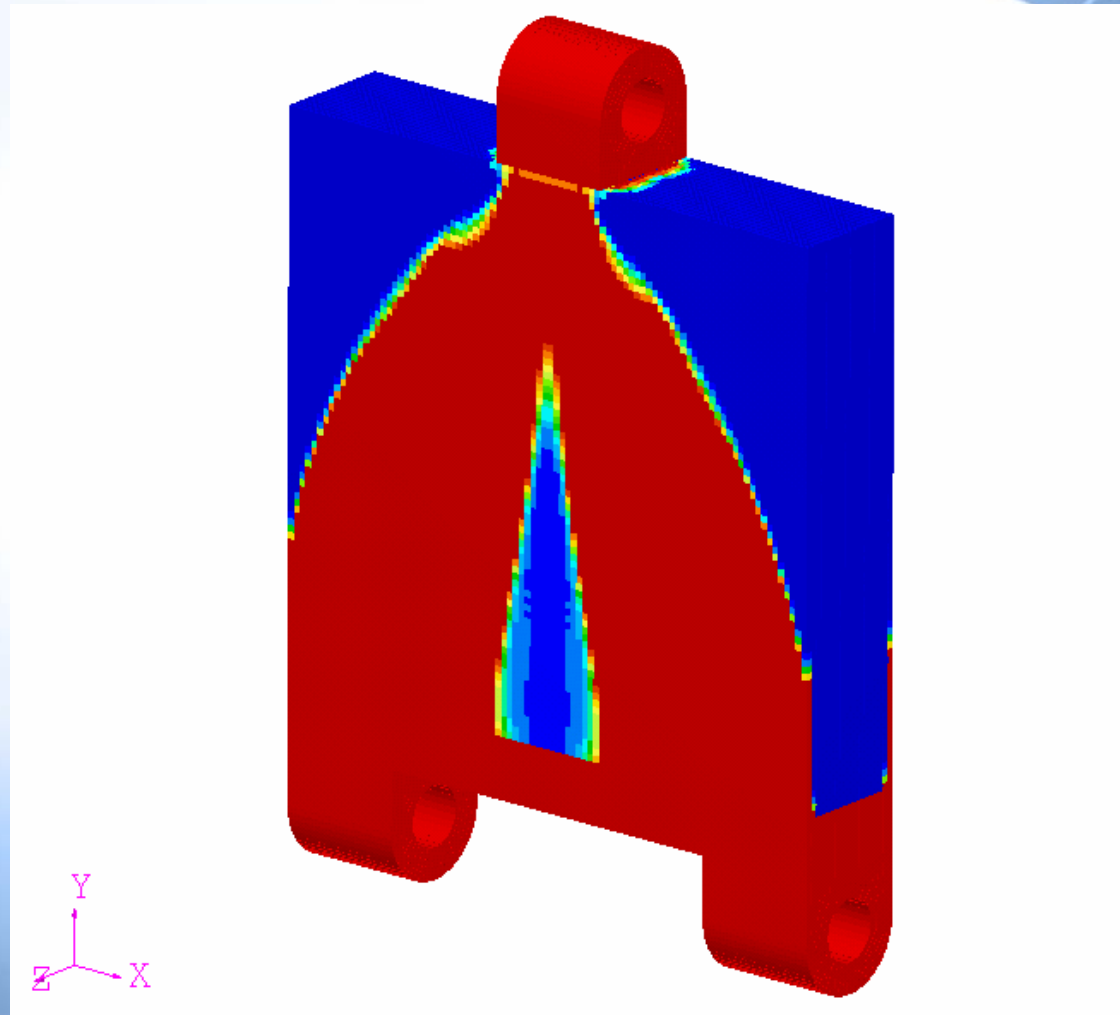


3D Topology Optimization (Mass Fraction = 0.5)





3D Topology Optimization (Mass Fraction = 0.3)



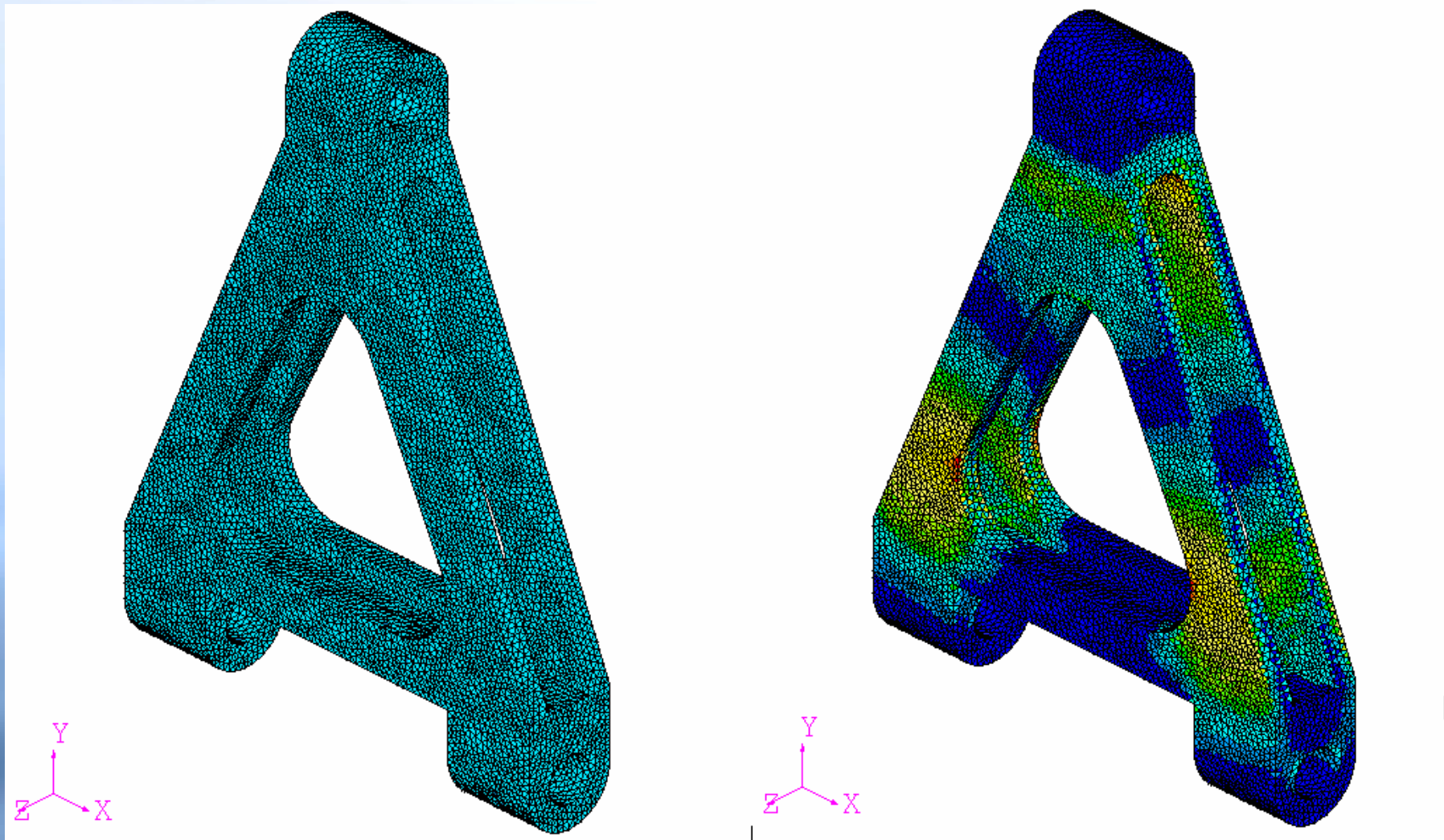


3D Topology Optimization (FEM)

# of Procs	Topology Opt. Time (s)	Normalized Time	Parallel FEA Time (s)	Normalized Time
8 (1PN)	7249	1.9	536	1.68
16 (2PN)	3813	1.0	320	1.0
8 (1PN)	8138	1.8	558	1.73
16 (2PN)	4492	1.0	322	1.0



3D Shape Optimization





3D Shape Optimization (FEM)

# of Procs	Parallel Comps	Time (seconds)	Speedup
1	NA	12525	1.0
8 (1PN)	-ge	9235	1.36
8 (1PN)	-ge -ls	4954	2.53
8 (1PN)	-ge -ls -fea:4	4269	2.93



3D Shape Optimization (CML)

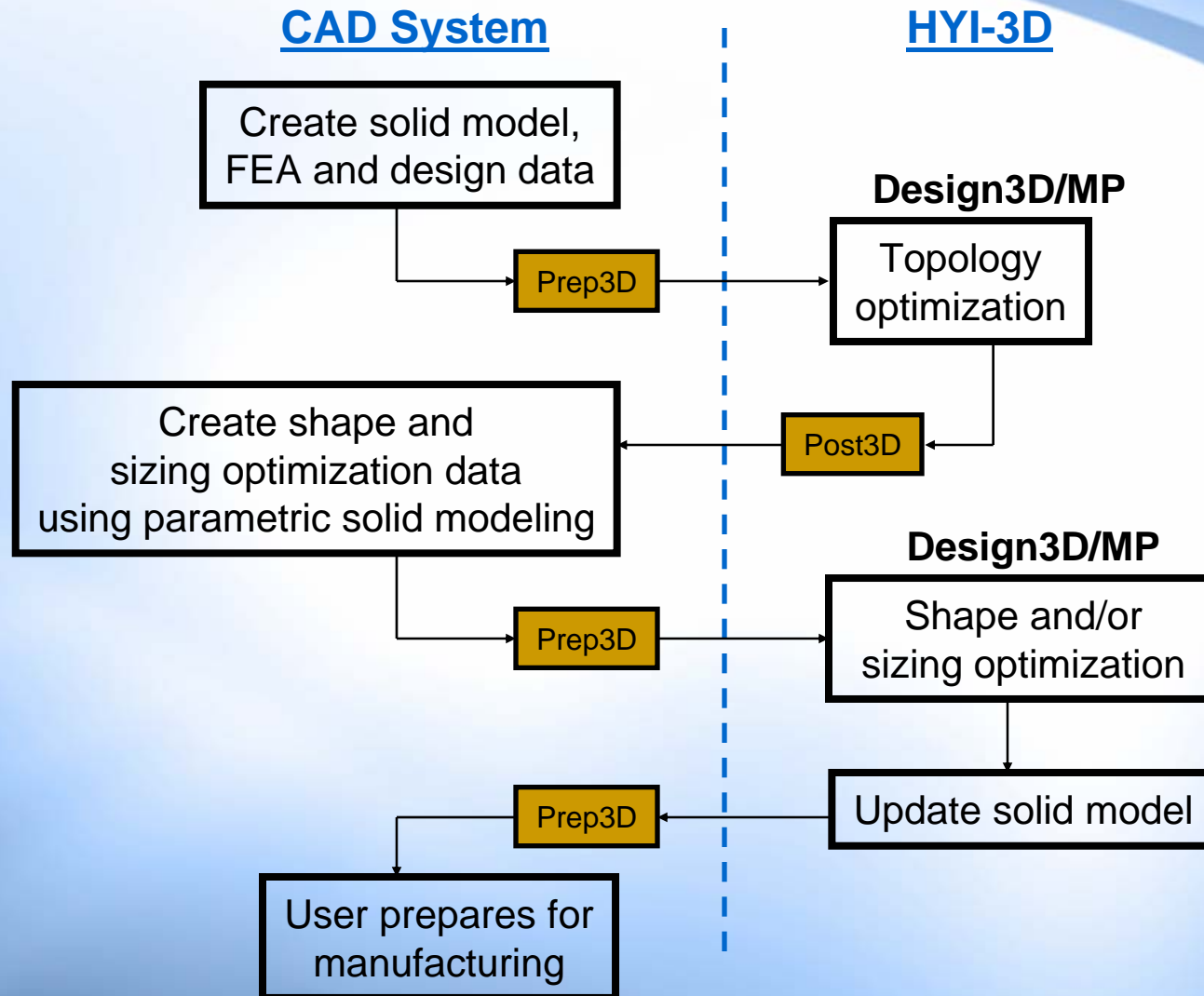
# of Procs	Parallel Comps	Time (seconds)	Speedup
1	NA	4616	1.0
8 (1PN)	-ge -ls -fea:4	3396	1.36
16 (1PN)	-ge -ls -fea:4	2847	1.62
16 (1PN)	-ge -ls -fea:8	2122	2.18
24 (1PN)	-ge -ls -fea:4	2608	1.77
24 (1PN)	-ge -ls -fea:8	1895	2.44

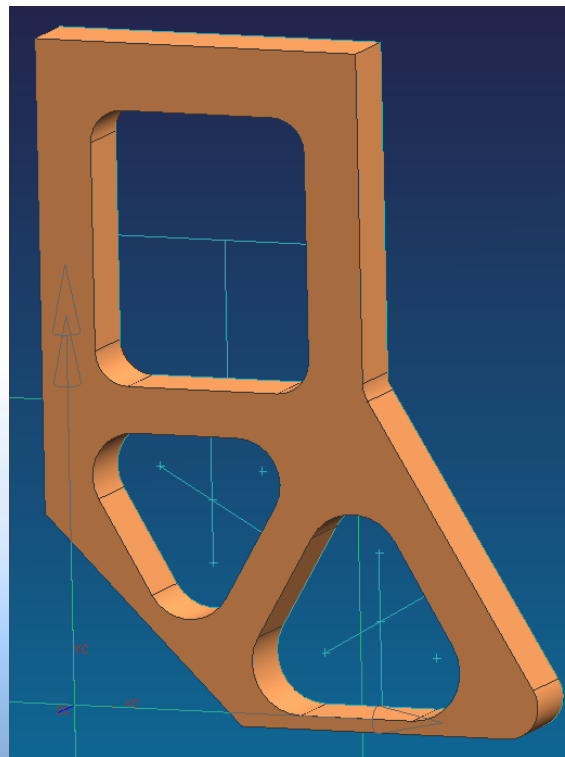
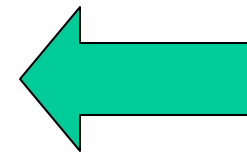
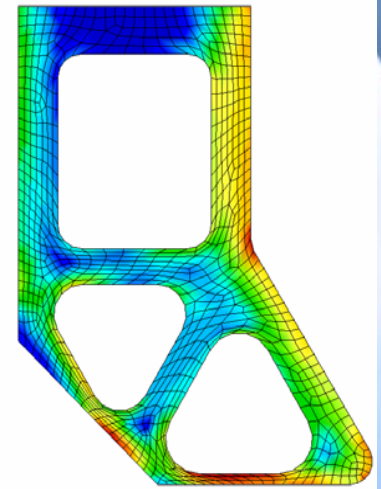
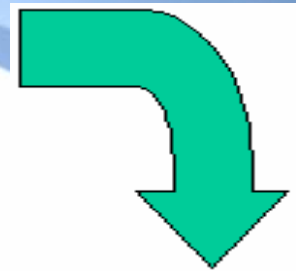
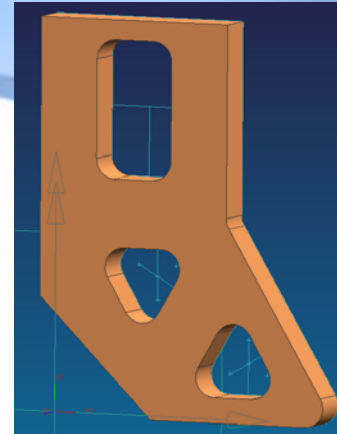
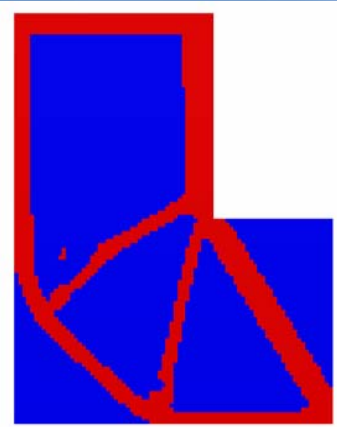
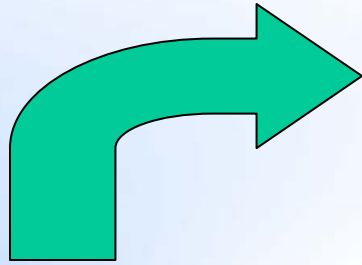
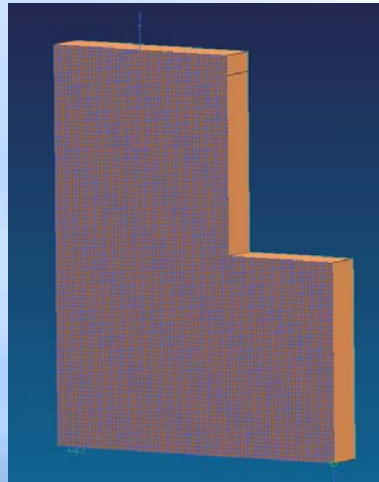


Topology & Shape Optimization of an L-Bracket



Design Flow Diagram







Shape Optimization of an Automotive Torque Arm

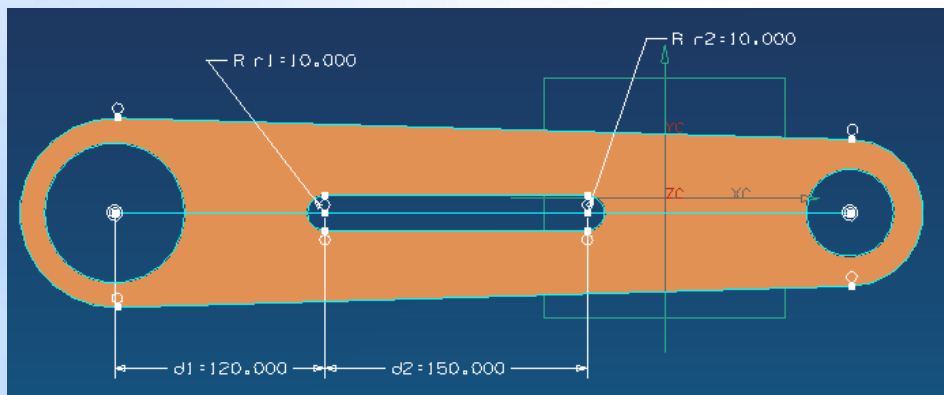
Torque Arm Design

FE Model

- Plane stress
- Tip loading

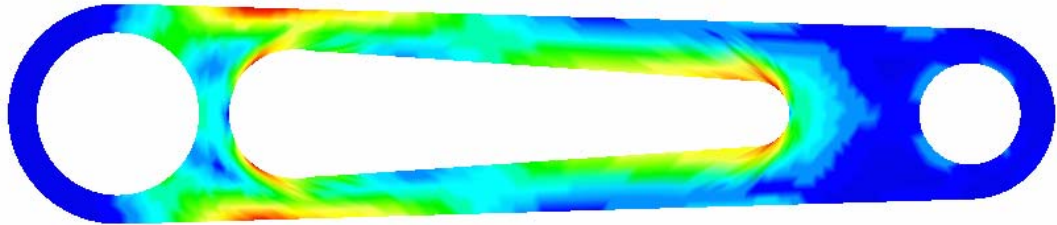
Design Model

- 4 design variables
- Von Mises FC (800 MPa)
- Frequency constraint (> 400 Hz)
- Linear buckling constraint (> 750 N)

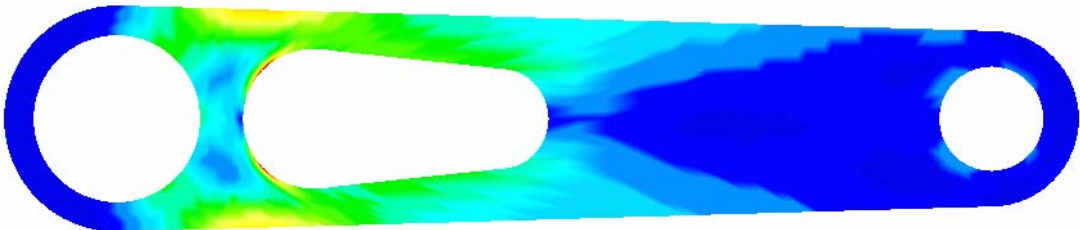


Torque Arm Problem

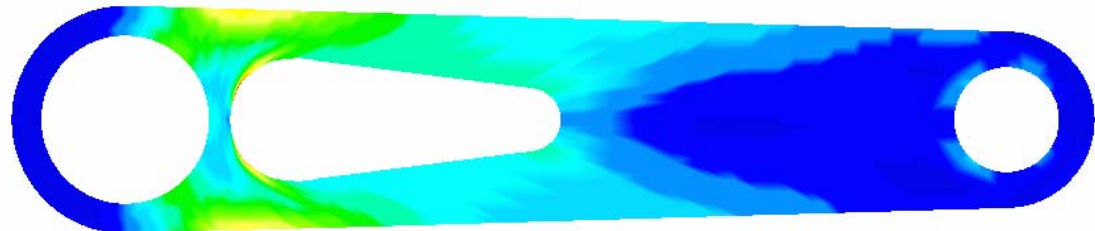
Stress Constraint



Stress +
Frequency



Stress +
Frequency +
Buckling





Torque Arm Problem

Type	Max. VMFC (MPa)	Freq. (Hz)	Buckling Load (N)	Volume (mm ³)
Stress	800	-	-	83818
Stress + Freq.	776	401	-	99036
Stress + Freq. + Buckling	751	421.5	750.1	102179



Acoustics Optimization



Acoustics Optimization

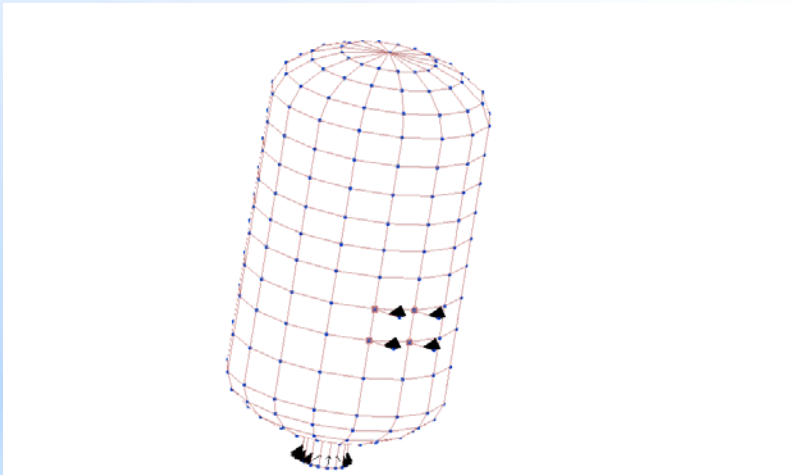
- Focus has been on experimentally verified, passive noise radiation, from vibrating plates and shells – e.g., appliance covers or side panels, oil pan, timing chain cover plate, trim panels in aircraft
- Objective is based on multiple attributes (sound power over a frequency band, weight, cost, amount of damping)
- Design Idea: *attach* masses, vibration absorbers, air-filled cavities etc *to* the existing structure
- Design variables are the parameters of the attachment structures



Acoustics Optimization

- Simulation Codes: In-house boundary element for sound power, FEA for vibration
- New fast re-analysis techniques have been developed for obtaining response spectrum;
 - modal calculations of original structure done once only, outside optimization loop
 - Efficient for broadband objectives since there are no peak searches
 - Absorber frequencies can be closely spaced
- Coupled structure-acoustic vibration analysis method has now been developed – can now attach a thin air-filled cavity to structure

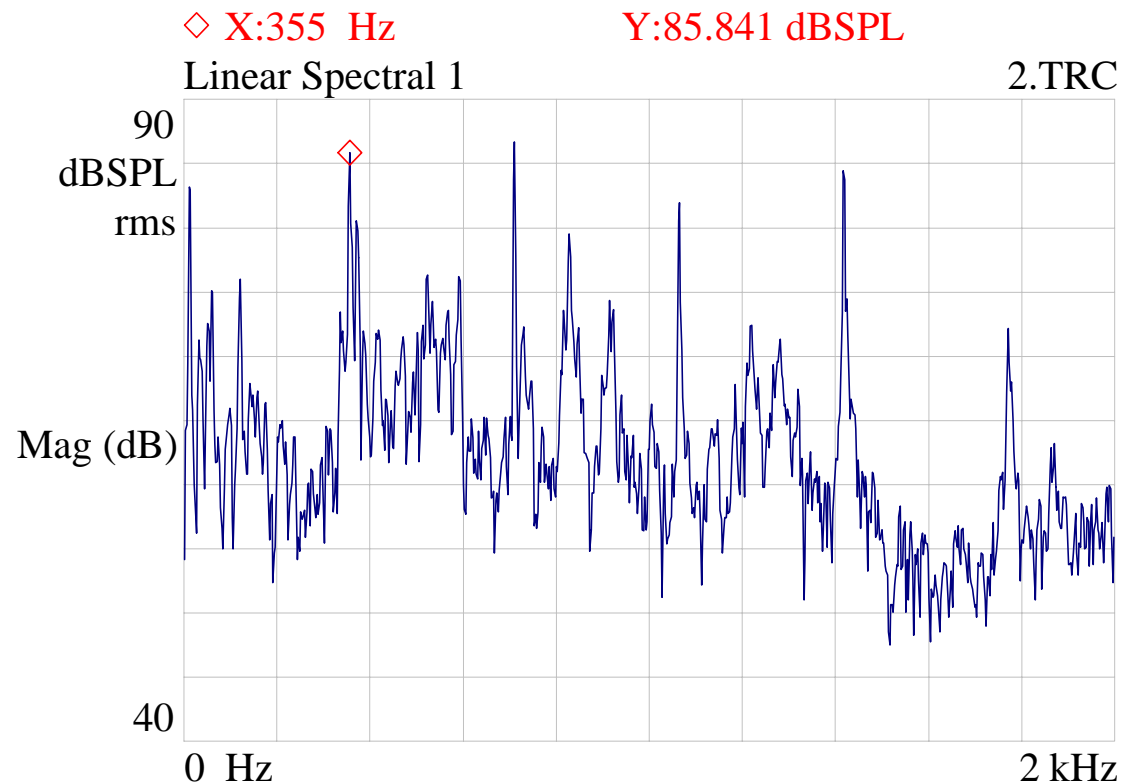
Pressure Vessel



Finite element depiction of the curved pressure vessel

A reduced eigenvalue method for broadband analysis of a structure with vibration absorbers possessing rotatory inertia, *J. of Sound and Vibration*, 281, pp. 869-886, 2005. [Grissom, Belegundu, et al]

Conjoint Analysis Based Multiattribute Optimization : Application in Acoustical Design, To Appear, *J. of Structural Optimization*, 2005. [Grissom, Belegundu, et al]

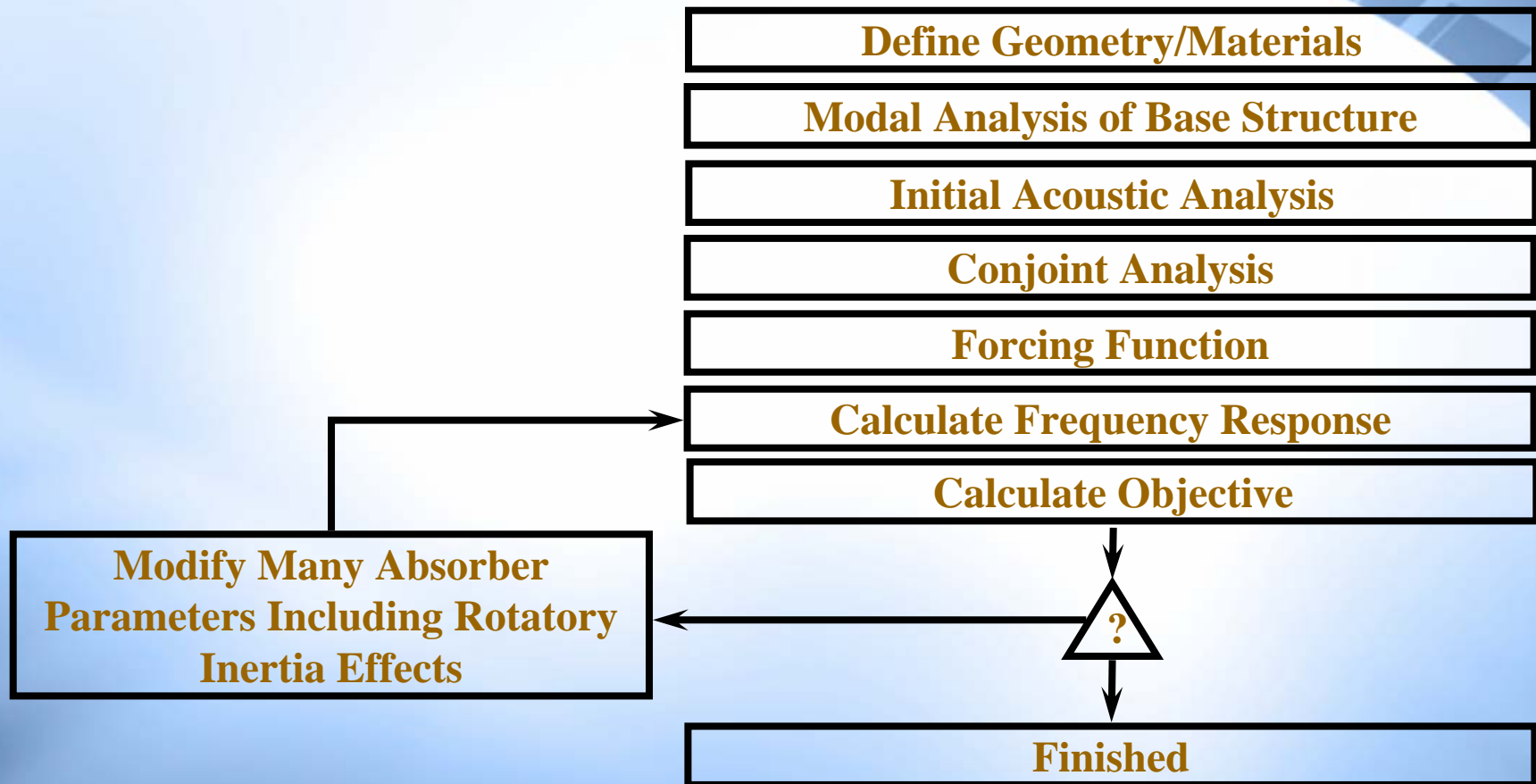


SOUND PRESSURE LEVEL 1 METER FROM THE VESSEL

The problematic noise occurs at around 360 Hz, a harmonic of the motor frequency, and at the next three harmonics, 720, 1080, and 1440



Method for Broadband Acoustic Response





Results

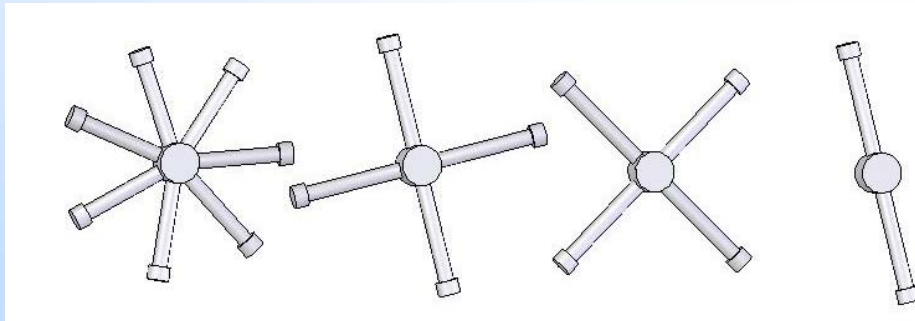
Attributes	Number of Beams	dB Reduction: low freq. range	dB Reduction: mid freq. range	dB Reduction: high freq. range	Description
Kinetic Energy Objective	17	15	10	2	Poor high freq. reduction & many beams
Sound Pressure Objective	10	14	6	7	Better than Kinetic Energy objective
Multi-attribute Objective	6	13	6	7	Almost the same reduction as Sound Pressure objective, but easier to manufacture



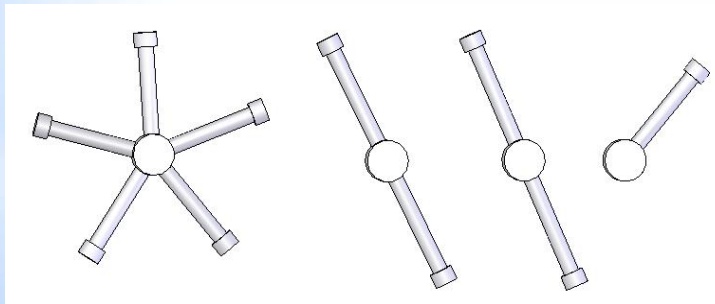
HYI

The “Optimized Product”

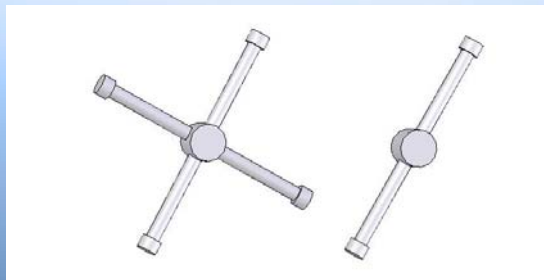
A set of optimized Broadband Vibration Absorbers with
a variable number of beams, n_b



$n_b = 17$
KE Objective



$n_b = 10$
SPL Objective



$n_b = 6$
Multiattribute Objective



Concluding Remarks

- ♦ Future of engineering analysis and design is in some form of a combined desktop-distributed computing paradigm
- ♦ Challenges lie ahead for inverse analysis and design
- ♦ Tightly integrated multi-physics design optimization offers an attractive solution to reducing design cycle times